

AR-P 3100 series 產品說明

AR-P 3100 系列，產品配方強化與基板介面的接著度，適合各類精密微影製程的正型阻劑。

目前產品依配方與厚度範圍有如下序號：

		AR-P 3110	AR-P 3120	AR-P 3170
Film thickness@4000rpm	um	1	0.55	0.12
Resolution	um	0.5	0.4	0.4
Contrast		3.0		
Flash point	°C	46		
Storage 6 months★ ¹	°C	10 - 18		
Production status★ ²		on-demand	routine	routine

★¹ Product is guaranteed 6 months shelf life from the data of sale if stored correctly.

在正確的儲存條件下，產品保證的有效期為銷售日起6個月

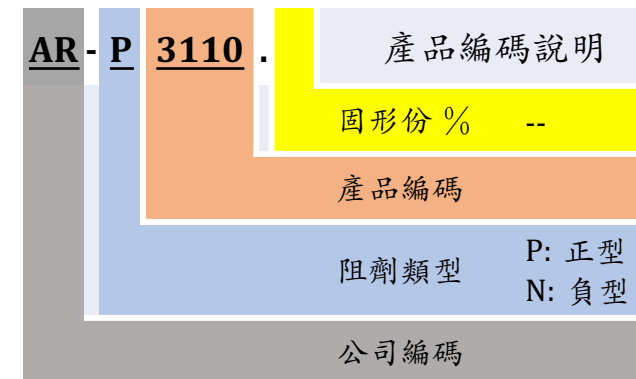
★¹ Product can also be used without guarantee until the date indicated on the label

在無提供保證的情況下，產品可使用至標籤上所示的有效期

★² Production status :

on-demand：產品無固定排程生產，需先詢問價格。可能會有最小量訂單，或需等待批次生產排程。

Routine：產品固定排程生產，交貨期約 2 - 4 週。



產品包裝:

✓ 250 ml/瓶

✓ 1 L /瓶

其它包裝可依客戶需求增加。

出貨:

✓ 2-4 週。德國運出。(AR-P 3120 / AR-P 3170)

(AR-P 3110無固定生產排程，需先詢問。

Characterization 產品特性

- broadband UV, i-line, g-line
曝光波長: 寬頻紫外線, i-line (365nm) , g-line (436nm)
- high photosensitivity, high resolution
高敏感度, 高解析度
- strong adhesion to critical glass/chromium surfaces for extreme stresses during wet-chemical etching processes
對玻璃, 鉻等介面接著度良好, 適合濕蝕刻製程
- for the production of CD masters and lattice structures
適合CD母片及各式點陣結構
- AR-P 3170 also suitable for laser interference lithography
AR-P 3170可用於雷射干涉微影
- plasma etching resistant
耐電漿蝕刻
- combination of novolac and naphthoquinone diazide
主要成份為酚醛樹脂及疊氮基萘醌
- safer solvent PGMEA
使用較安全溶劑丙二醇單甲醚醋酸酯

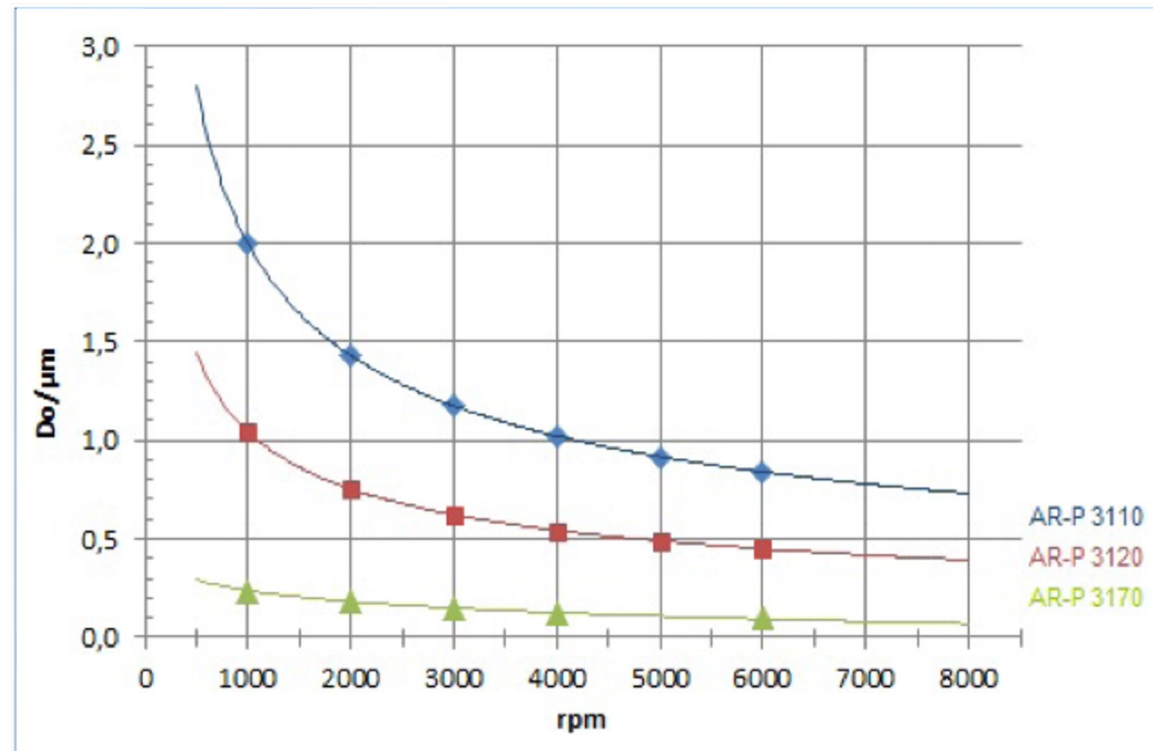
Property I

Parameter		AR-P 3110	AR-P 3120	AR-P 3170
Solids content	%	28	21	8
Viscosity@25°C	mPa.s	12	5	2
Film thickness@4000rpm	um	1.00	0.55	0.12
Resolution	um	0.5	0.4	0.4
Contrast		3.0	3.0	3.0
Flash point	°C	42		
Storage 6 months	°C	10 - 18		

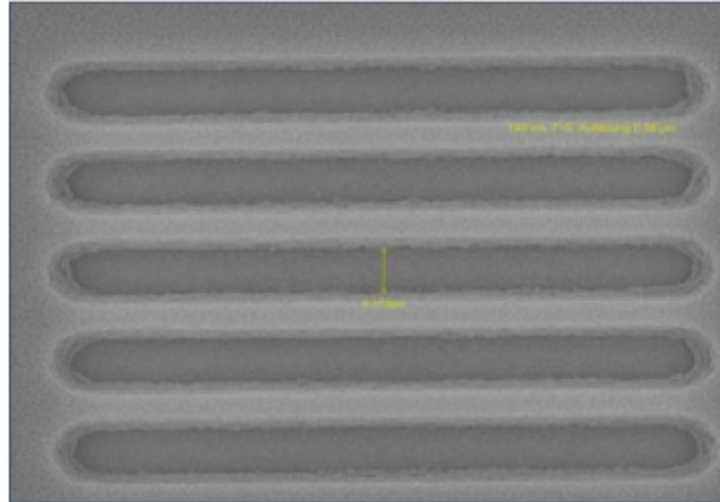
Property II

Glass trans. temperature	°C	108	
Dielectric constant		3.1	
Cauchy coefficients	N ₀	1.621	
	N ₁	65.6	
	N ₂	195.6	
Plasma etching rate 5 Pa, 240-250 V Bias	nm/min	Ar-sputtering	7
		O ₂	165
		CF ₄	38
		80 CF ₄ + 16 O ₂	89

AR-P 3100series Spin curve



Structure resolution

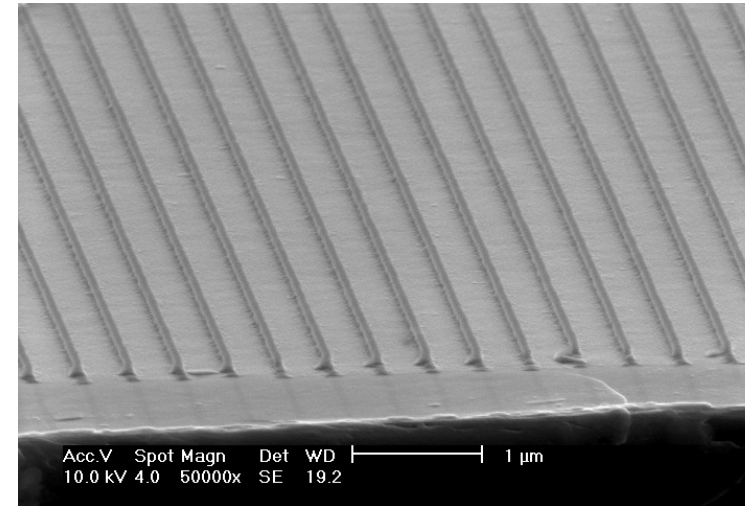


AR-P 3120 Film thickness 0.6 μm Resist structures 0.38 μm L/S

Process parameter

Substrate	Si 4" wafer
Soft-bake	95 °C x 90 sec, hot plate
Exposure	i-line stepper (NA: 0.65)
Development	AR 300-47,1:1, 60 sec,20°C



Resist structure




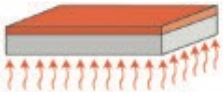
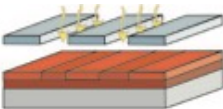
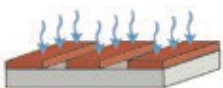
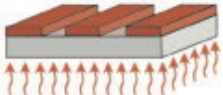
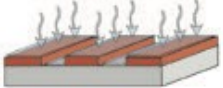

70-nm-lines generated with AR-P 3170 by laser interference lithography

Process chemicals

Adhesion promoter	AR 300-80
Developer	AR 300-26, AR 300-47
Thinner	AR 300-12
Remover	AR 300-76, AR 300-73

This diagram shows exemplary process steps for AR-P 3100 resists. All specifications are guideline values which must be adapted to own specific conditions. For further information on processing,  “Detailed instructions for optimum processing of photoresists”. For recommendations on wastewater treatment and general safety instructions,  “General product information on Allresist photoresists”.

圖示AR-P 3100系列產品製程參數的範例。所有參數為參考值,使用者應依設備環境實際狀況加以調整

Coating		AR-P 3110	AR-P 3120	AR-P 3170
		1.0 um 4000rpm x 60 sec	0.55um 4000rpm x 60 sec	0.12um 4000rpm x 60 sec
Soft bake (± 1 °C)		100°C x 1min hot plate, or 95°C x 25 min convection oven		
UV exposure		Broadband UV, 365nm, 405nm, 436nm/Dose (E0, stepper)		
		70 mJ/cm ²	65 mJ/cm ²	60 mJ/cm ²
Development (21-23 \pm 0.5°C) puddle		AR 300-26 (2 : 5)	AR 300-47 (5 : 1)	AR 300-47 (3 : 1)
		60 sec	60 sec	60 sec
Rinse		DI water, 30 sec		
Post-bake (optional)		115°C x 1 min hot plate, or 115°C x 25 min convection oven		
Customer specific technology		Generation of semiconductor property		
Removal		AR 300-70 or O2 plasma ashing		

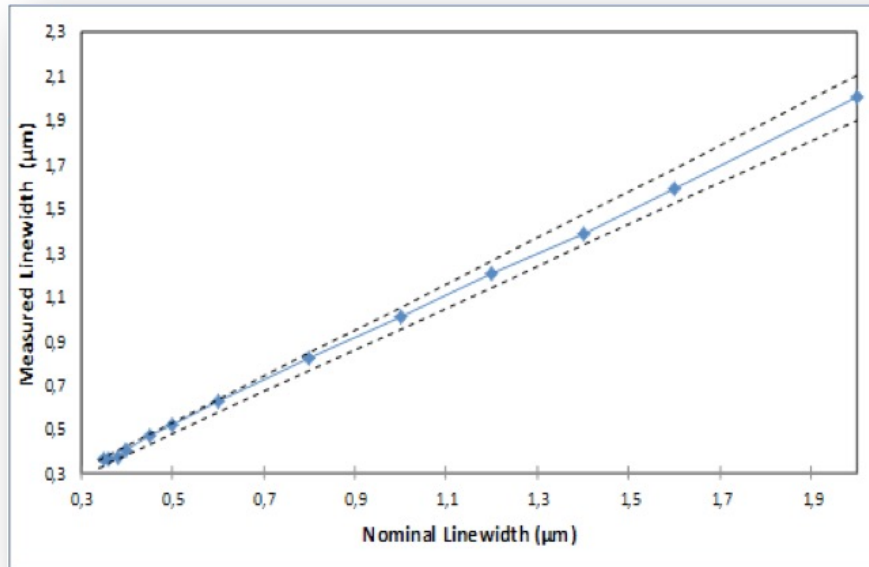
Reference data for process tuning

Development recommendations

Resist	Developer		
	AR 300-26	AR 300-35	AR 300-47
AR-P 3110	1: 2 to 1 : 3	pure	6 : 1
AR-P 3120	1 : 3	5 : 1	5 : 1
AR-P 3170	1 : 4	2 : 1	3 : 1

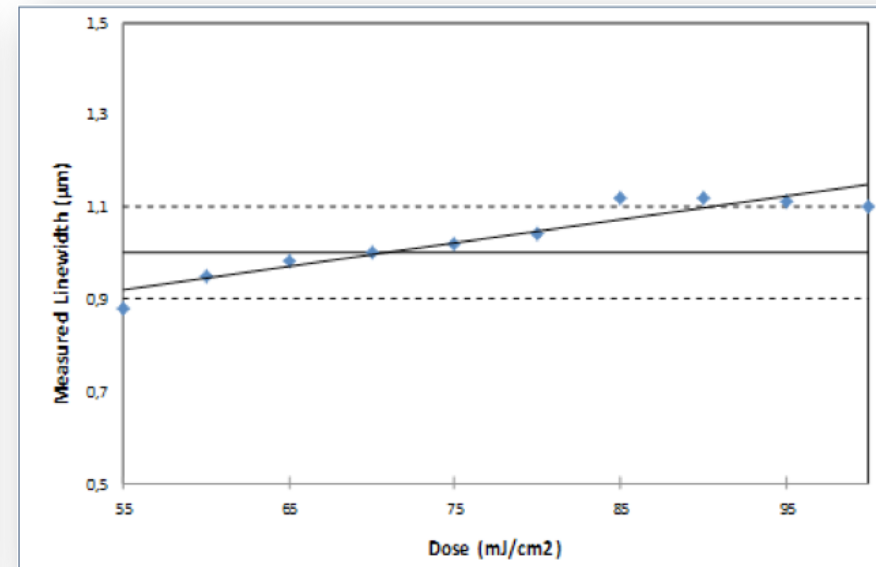
Reference data for process tuning

Linearity



Up to a structure width of 0.38, a very good agreement is obtained. REM measurement: Thickness 560 nm, i-line stepper (NA: 0.65 NA), Developer AR 300-47 1 : 1.

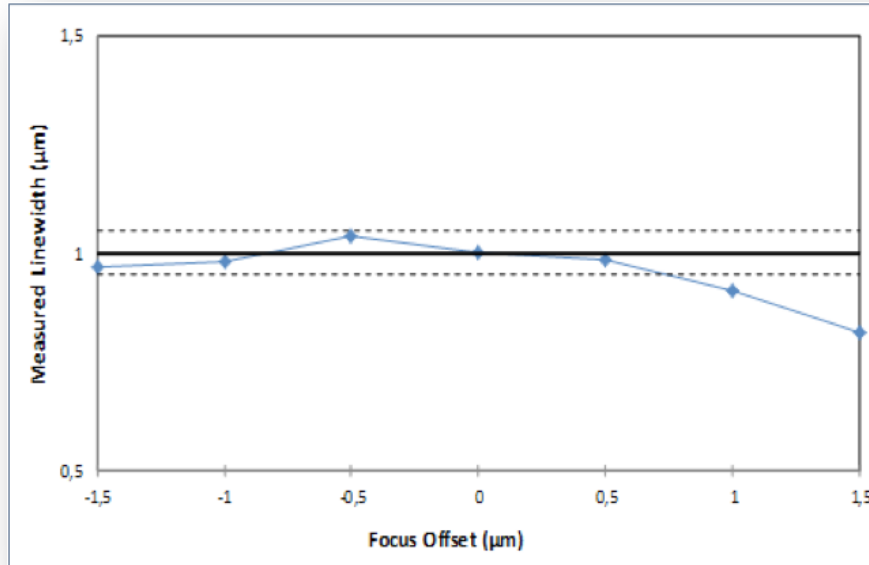
Optimum exposure dose



Underexposure leads in the case of complete development (more than 55 mJ/cm²) to narrower trenches, while overexposure results in a widening of trenches.

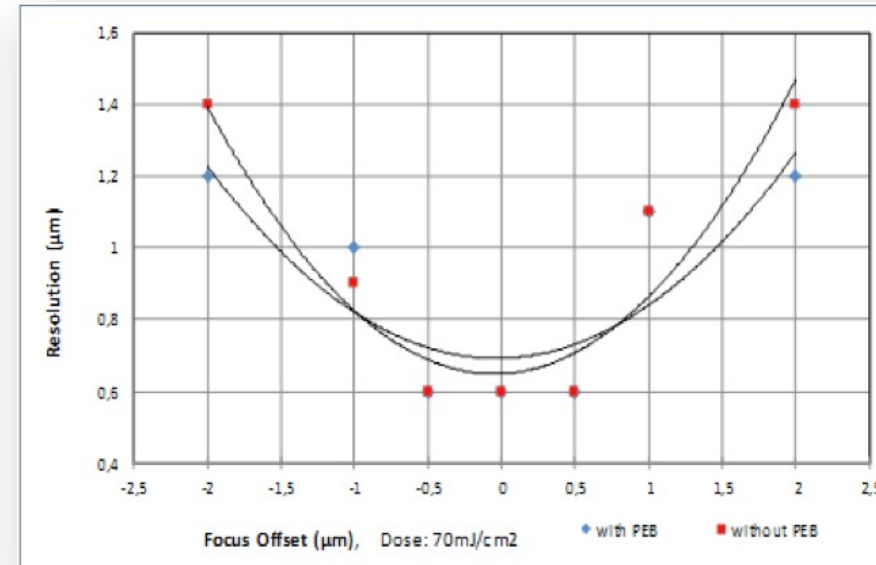
Reference data for process tuning

Focus variation



The intended structure sizes can here be realised by varying the focus between -1.5 to 0.8 (parameter see graphic linearity).

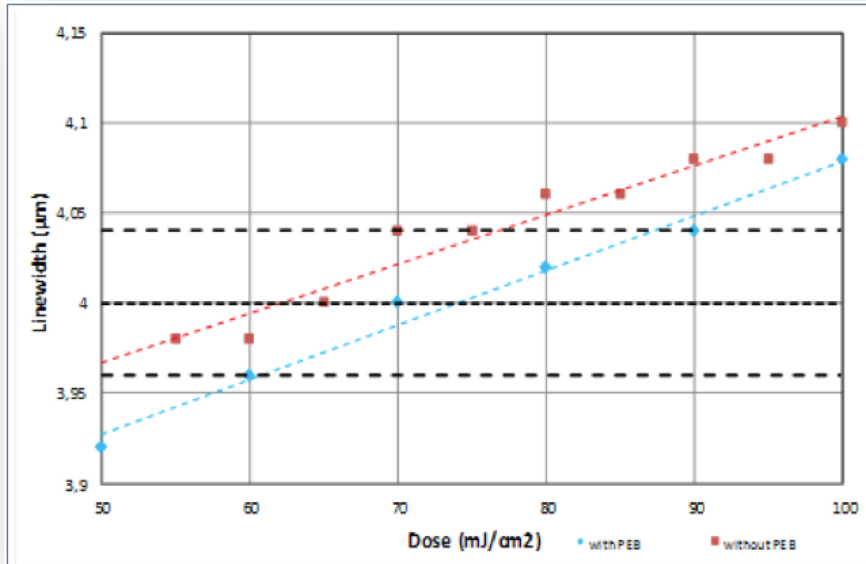
Focus variation (with and without PEB)



Without PEB, a higher resolution is obtained since the focus curve is steeper (PEB, 90 °C, 60 s).

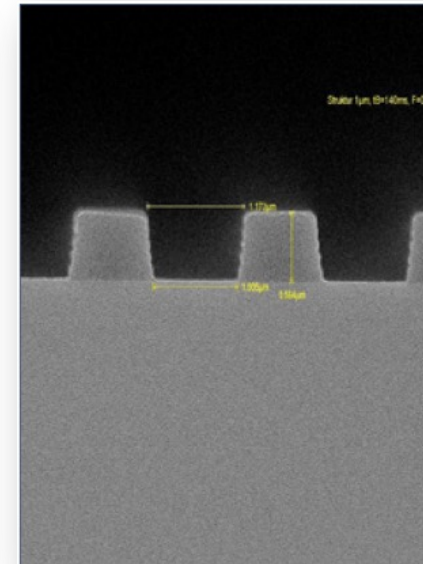
Reference data for process tuning

Optimum exposure dose

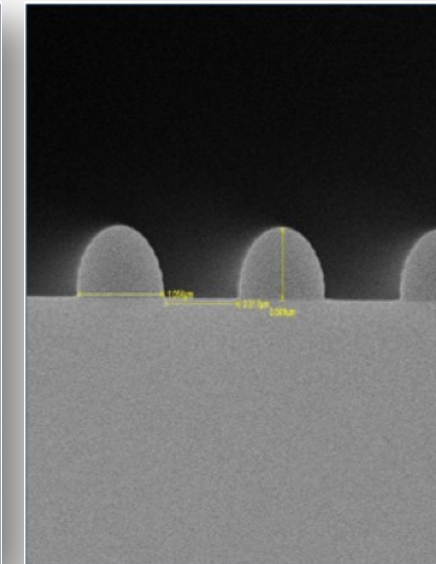


Optimum dose, with hard bake (110 °C) and without hard bake. The additional hard bake requires 15 % more light (PEB, 90 °C, 60 s).

Thermal properties of resist structures



Un-tempered



Hard bake 115 °C